

# Threading

**THREADERS**

TURNING

MILLING

GROOVING

DRILLING

THREADING

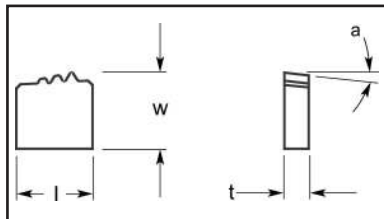
BRAZED  
BLANKSRECTANGLES  
STBWOOD  
WORKINGOIL & GAS  
MININGMISC.  
SHAPESUltra-met<sup>®</sup>

carbide technologies

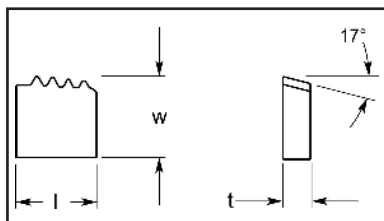
FABRICATOR & TOOLMAKER  
Capabilities Catalog

Threaders

## Chaser



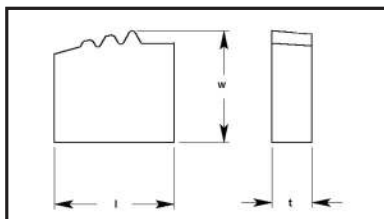
Part No.	Dimensional Specifications			
	t	w	l	a
DWG#U-4650	.199/.205	.634/.640	.634/.640	6°
#3-8RD-EXT-.620THK	.215/.221	.615/.625	.649/.659	4°



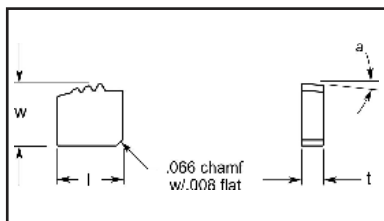
Part No.	Dimensional Specifications		
	t	w	l
DWG#RDE4-625H	.635/.645	.217/.223	.635/.645



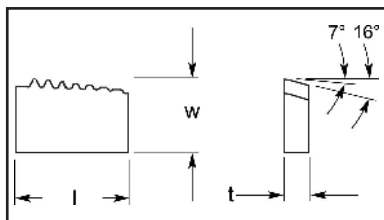
## Chaser



Part No.	Dimensional Specifications		
	t	w	l
DWG#U-5327	.215/.221	.607/.613	.651/.657



Part No.	Dimensional Specifications			
	t	w	l	a
DWG#U-5327-45°	.215/.221	.617/.623	.655/.660	4°

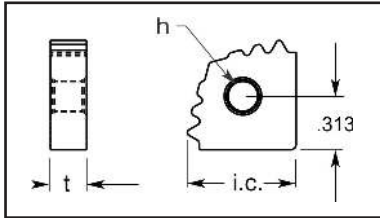


Part No.	Dimensional Specifications		
	t	w	l
8RD-INTBLANK	.215/.225	.655/.665	1.010/1.020

**Threaders**



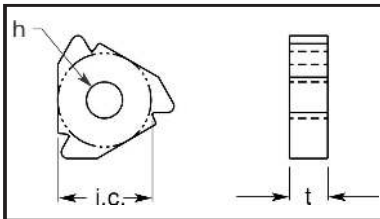
**Chaser**



Part No.	Dimensional Specifications		
	t	i.c.	h
3T8RD75ED	.210/.214	.635/.645	.170/.180



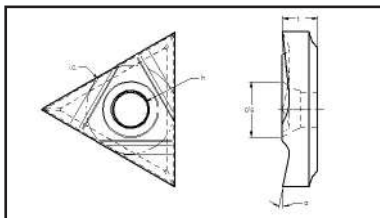
**Triangle Laydown Threader Blank**



Part No.	Dimensional Specifications		
	i.c.	t	h
TNRA54-VTHD-ST	.642/.648	.261/.269	.247/.253



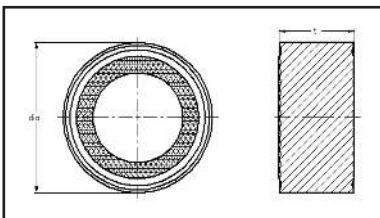
**Triangle Lay Down Threader Blank**



Part No.	Dimensional Specifications				
	i.c.	t	h	c/s	a
TNRX22ER	.517/.523	.203/.209	.199/.205	.321/.327	10°/12°
TNRX22NR	.517/.523	.203/.209	.199/.205	.321/.327	14.5°/16.5°



**Round**



Part No.	Dimensional Specifications	
	t	dia.
RNMF55	.309/.315	.6220/.6275
RNMF55W	.309/.315	.622/.628

TURNING

MILLING

GROOVING

DRILLING

THREADING

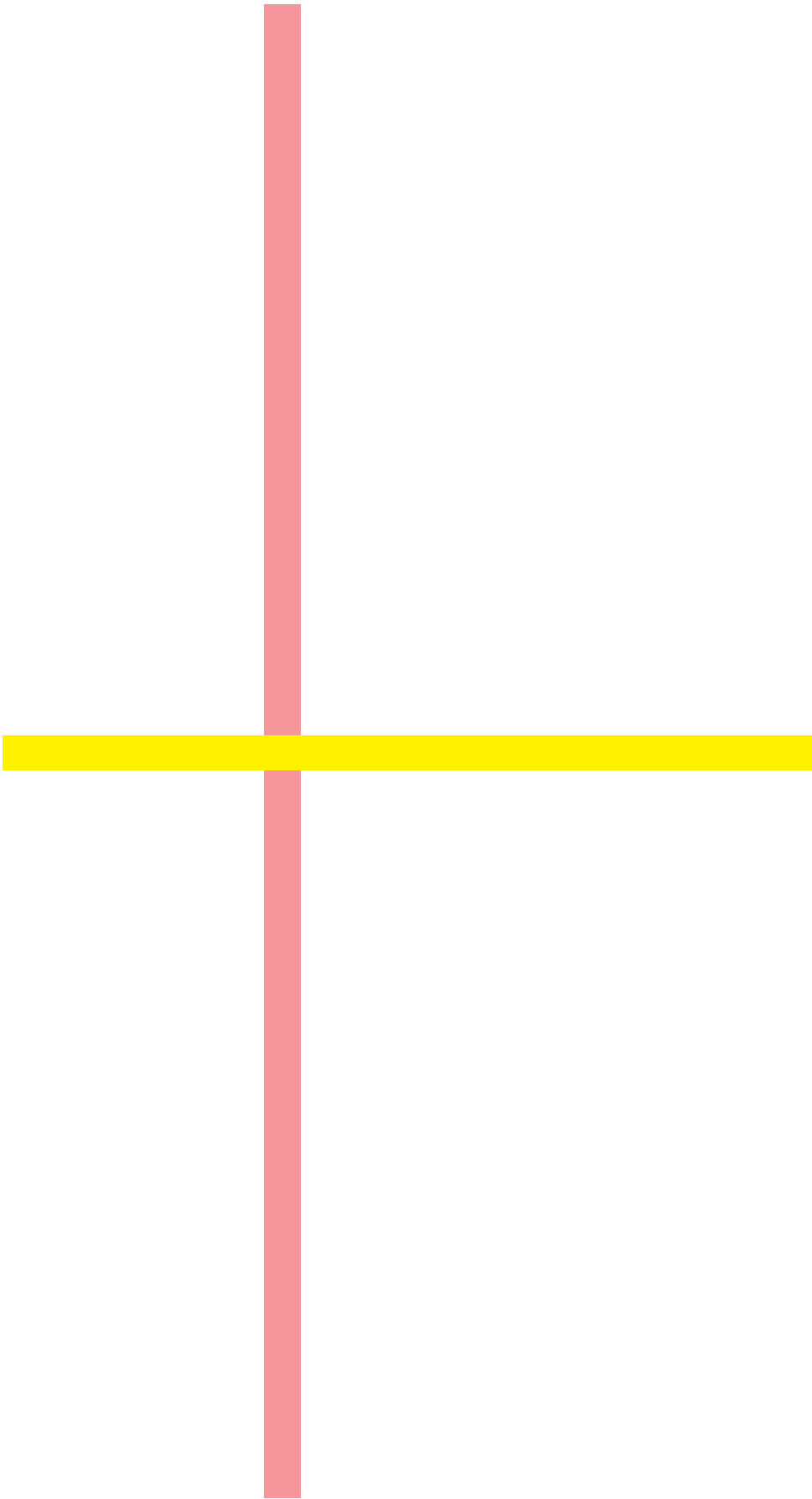
BRAZED  
BLANKS

RECTANGLES  
STB

WOOD  
WORKING

OIL & GAS  
MINING

MISC.  
SHAPES



**1000 Series**

**TURNING**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**

**TURNING**

# Ultra-met<sup>®</sup>

carbide technologies

**FABRICATOR & TOOLMAKER  
Capabilities Catalog**

**1000 Series**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**

1000 Series

TURNING

MILLING

GROOVING

DRILLING

THREADING

BRAZED  
BLANKS

RECTANGLES  
STB

WOOD  
WORKING

OIL & GAS  
MINING

MISC.  
SHAPES

**TURNING**

# Ultra-met<sup>®</sup>

carbide technologies

**FABRICATOR & TOOLMAKER  
Capabilities Catalog**

**1000 Series**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**



**1000 Series**

**TURNING**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**

**TURNING**

**Ultra-met<sup>®</sup>**

**carbide technologies**

**FABRICATOR & TOOLMAKER  
Capabilities Catalog**

**1000 Series**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**

**1000 Series**

**TURNING**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**

**TURNING**

# Ultra-met<sup>®</sup>

carbide technologies

**FABRICATOR & TOOLMAKER  
Capabilities Catalog**

**1000 Series**

**MILLING**

**GROOVING**

**DRILLING**

**THREADING**

**BRAZED  
BLANKS**

**RECTANGLES  
STB**

**WOOD  
WORKING**

**OIL & GAS  
MINING**

**MISC.  
SHAPES**